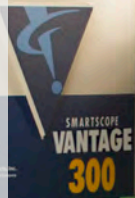




Optical Gaging Products



A Division of Quality Vision International



SmartScope® Vantage 250



- *Accurate video metrology* – TeleStar® telecentric 10:1 zoom optics for the highest level of optical performance
- *Multisensor versatility* – Optional touch probe, off-axis DRST™ laser or on-axis TTL interferometric laser, and/or micro-probes
- *State-of-the-art metrology software* – Choose from MeasureMind® 3D MultiSensor that tracks all data points in 3D space and incorporates them into a common coordinate system, or intuitive yet powerful Measure-X®

Advanced-Technology Dimensional Measuring System with a Compact Footprint



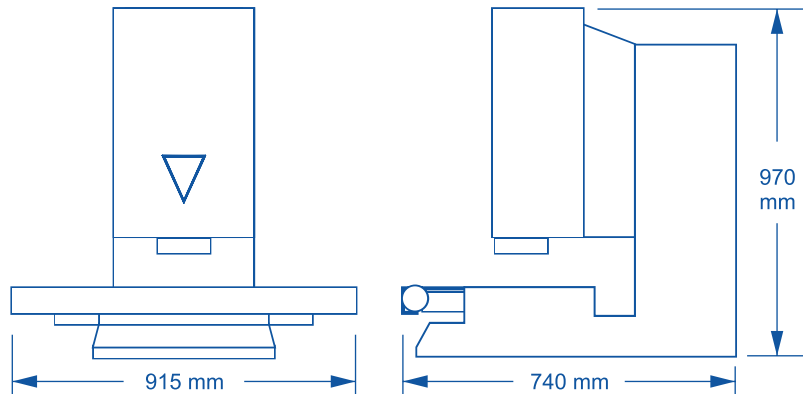
Axis	Travel (mm)
X axis	300
Y axis	150
Z axis	200



SmartScope® Vantage 250



Machine Weight: 162 Kg
Crated Weight: 275 Kg



	Standard	Optional
XYZ travel	300 x 150 x 200 mm	
XYZ scale resolution	0.1 µm	0.05 µm, with dual X scales
Drive system	DC servo with 4-axis control (X,Y,Z,zoom); with multifunction handheld controller (for MeasureMind® 3D) or joystick (for Measure-X®)	
Worktable	Hardcoat anodized, with fixture holes, removable stage glass, 25 kg recommended max payload	
Optics	Patented [†] 10:1 AccuCentric® TeleStar® auto-calibrating, telecentric zoom, motorized; mag range 0.8x-8x, with up to 10 calibrated positions; 1.0x replacement lens	Replacement lenses, optical: 0.5x/130 mm WD, 2.0x/32 mm WD, 4.0x/20 mm WD Replacement lenses, optical/laser: 0.5x/130 mm WD, 2.0x, 4.0x Optical accessories: LED grid projector, laser adapter (includes laser pointer)
FOV size (std optical configuration)	Measured diagonally, 8.9 mm (low mag) to 0.9 mm (high mag)	
Illumination	Patented ^{††} high performance substage backlight (green), LED coaxial TTL surface (green), patented ^{†††} 8 sector/6 ring SmartRing™ LED (green)	Large fiber optic ring light (white), small fiber optic ring light (white), patented ^{††††} 8 sector/6 ring SmartRing LED (white)
Camera	High resolution, black & white digital metrology camera	High resolution color camera
Image processing	256 level grayscale processing with 10:1 subpixel resolution	
Sensor options (contact OGP for possible combinations of sensors)		Touch probe and change rack, off-axis DRS™ laser, patented ^{†††††} on-axis TeleStar® Plus interferometric TTL laser, Feather Probe™, Rainbow Probe™ scanning white light sensor
Controller	Windows® based, with up-to-date processor and on board networking/communication ports	
Controller accessory package		24" flat panel LCD monitor, or dual 24" flat panel LCD monitors, keyboard, 3-button mouse (or user supplied)
Metrology software	MeasureMind® 3D MultiSensor	Measure-X®, MeasureMind 3D Offline
Productivity software		MeasureFit® Plus, SmartReport® powered by QC-Calc, SmartFit® 3D, SmartProfile®, Scan-X®, TrueMap™, SmartScript®, SmartTree™
Power requirements	115/230 vac, 50/60 Hz, 1 phase, 700 W	
Rated environment	Temperature 18-22° C, stable to ±1° C; 30-80% humidity; vibration <0.001g below 15 Hz	
Operating environment, safe operation	15-30° C	
XY area accuracy ¹	$E_2 = (1.8 + 4L/1000) \mu\text{m}^{2,3,4}$	$E_2 = (1.0 + 6L/1000) \mu\text{m}^{2,3,4}$ (with optional 0.05 µm scale resolution)
Z linear accuracy ¹	$E_1 = (2.5 + 5L/1000) \mu\text{m}^4$	$E_1 = (1.5 + 5L/1000) \mu\text{m}^4$ (with optional 2.0x replacement lens and grid projector; on-axis TeleStar Plus TTL laser; off-axis DRS-300 or -500 laser; or TP20 or 200 touch probe)

[†]Patent Number 6,292,306 ^{††}Patent Number 6,488,398 ^{†††}Patent Number 5,690,417 ^{††††}Patent Number 7,791,731

¹Where L = measuring length in mm. Applies to thermally stable system in rated environment. All optical accuracy specifications at maximum zoom lens setting.

²With evenly distributed load up to 5 kg. Depending on load distribution, accuracy at maximum rated load may be less than standard accuracy.

³Measured in the standard measuring plane. The standard measuring plane is defined as a plane that is within 25 mm of the worktable surface.

⁴E₁, Z axis linear and E₂, XY area accuracy standards are described in QVI Publication Number 790762.



World Headquarters: Rochester, NY, USA • 585.544.0400 • www.ogpnet.com
 OGP Shanghai Co, Ltd: Shanghai, China • 86.21.5045.8383/8989 • www.smartscope.com.cn
 OGP Messtechnik GmbH: Hofheim-Wallau, Germany • 49.6122.9968.0 • www.ogpmesstechnik.de
 Optical Gaging (S) Pte Ltd: Singapore • 65.6741.8880 • www.smartscope.com.sg

